







elitefasteners.co.uk



Stainless Steel

Evolution Fasteners use 300 series austenitic stainless steels in our fasteners where the ultimate in corrosion resistance is demanded by the application.

These screws are fabricated from SAE 304/ EN 1.4301 (Euro Class A2), SAE 316/ EN 1.4401 (Euro Class A4) and most recentley, A5-70 (EN 1.4539/ AISI 904L) (Euro Class A5) stainless steels.





Corrosion Testing Evolution Fasteners test all of our screws

and coatings to the highest possible standards in our own in-house testing laboratory. Our primary method is through Neutral Salt Spray Testing to BS EN ISO 9227: 2012 but we also subject our coatings to testing in acid, alkalis, solvents and organics to ensure that the coatings we supply are of premium quality.







12-26

NEW Parts A5 BI-METAL 12-13 A2 UNWASHERED HEX HEAD TEK® 3 14 A2 BI-METAL[®] STANDARD TEK UNWASHERED HEX 15 NEW A4 GRADE STANDARD TEK® 16 **PART** A2 BONDED HEX WASHER HEAD TEK® 3 17 A4 GRADE STANDARD TEK® - LIGHT SECTION 18 A2 UNWASHERED HEX HEAD TEK[®] 5 19 A2 BONDED HEX WASHER HEAD TEK[®] 5 20 A4 GRADE STANDARD TEK® - HEAVY SECTION 21 A4 BI-METAL SUPERTEK® 7 22 NEW Part A4 SUPERTEK[®] MARINE[®] 8 23 A2 BI-METAL® TIMBER TEK® 24 25 ${\sf A2}$ BI-METAL $^{\sf R}$ TIMBER TEK $^{\sf R}$ - FOR HEAVY STEEL 26

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Tel: +44 (0)141 647 7100 Fax: +44 (0)141 647 5100 sales@evolutionfasteners.co.uk www.evolutionfasteners.co.uk

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evolution ELITE FASTENERS LTD

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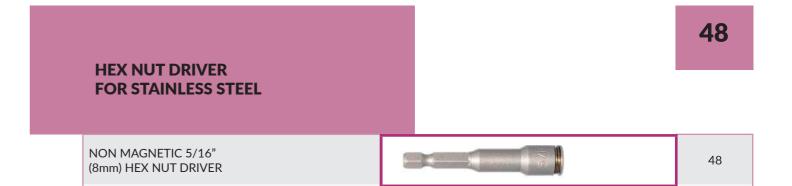
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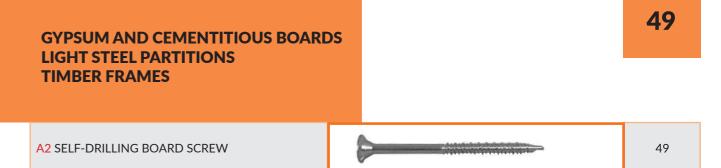
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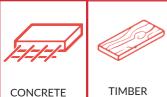
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ICON KEY





















LOCATE REQUIRED OR CODE

CHECK OUT OUR

INTERACTIVE PRODUCT GUIDE





UPDATED CONSTANTLY WITH NEW PRODUCTS, VIDEOS AND TECHNICAL INFORMATION



















- EXTREME RESISTANCE TO SULPHUR DIOXIDE AND HYDROGEN SULPHIDE
- EXTREME RESISTANCE TO CHEMICAL ATTACKS FROM FLUE AND EXHAUST GASES

A5BMBW38-5 **HEAVY SECTION** TEK 5



SUITABLE FOR USE IN THE MOST HOSTILE ENVIRONMENTS AND APPLICATIONS. INCLUDING:

TEK 3

A5BMBW38-3

LIGHT SECTION

- SWIMMING POOLS AND CHLORINATED ATMOSPHERES.



- MARINE, OFFSHORE AND PETROCHEMICAL INSTALLATIONS.



- OIL, GAS OR COAL-FIRED POWER STATIONS AS WELL AS OFFSHORE WIND FARMS.



- PIPING, POLLUTION CONTROL, HEAT EXCHANGING OR BLEACHING SYSTEMS.



- TUNNELS, SUBTERRANEAN SERVICES AND HIGH MOISTURE/ HUMIDITY ENVIRONMENTS.



WATCH THE VIDEO:



WHEN THE ULTIMATE IN PROTECTION IS NEEDED.

ASK FOR A5

A5 Stainless Steel Fasteners

RAINSCREENING FACADES BUILDING ENVELOPE









KEY POINTS

Bi-Metal[™] construction synergises the self-drilling performance of a SAE C1018 carbon steel self-drilling point with the exceptional corrosion resistance of an AISI 904L austenitic stainless steel body and head.

5/16" (8.0mm AF) hexagonal (male) socket head allows rapid installation using standard non-impacting screwdrivers and drive bits.

A5-70 (EN 1.4539/ AISI 904L) stainless steel body and head provide ultimate corrosion protection that exceeds organic coating performance. The high nickel and molybdenum content of this alloy allows its use in extremely corrosive environments containing chlorides, halides and other volatile organic compounds (such as plant rooms, chemical process facilities and equipment, pressure vessels and swimming pools).

Designed For - Fixing steel to steel where ultimate corrosion resistance is required

Head Style -5/16" hexagonal male socket

Light Section = 14 TPI Thread Form -

Heavy Section = 24 TPI (w/ V-fluting).

Drill point -Light Section = TEK® 3 (Min. 1.2mm - Max. 4.0mm), or, Heavy Section = TEK® 5 (Min.

4.0mm - Max. 12.5mm).

Material and grade -Material and Grade SAE

C1018 (hardened) carbon steel self-drilling tip brazed to AISI 904L/ EN 1.4539/ A5-70 stainless steel body and head

Additional Coating

5μm electrodeposited zinc (w/ blue dichromate passivation)

PRODUCT RANGE/ USABILITY DATA

CODE SIZE BOX/ **CARTON** BAG

LIGHT SECTION A5BMBW38-3 5.5 x 38mm 200 2,000 **HEAVY SECTION** A5BMBW38-5 5.5 x 38mm 200 2.000

NEW



DATASHEET

ENGINEERING SPECS













A2 Bi-metal Standard Tek **Unwashered Hex Head Tek 3** For 1.2mm - 4.0mm Steel









Designed For -Fastening in aluminium sheeting and panels Head Style -Hexagonal Drive -5/16" Hex Head Thread Form -Coarse thread (Tek 3) Shank Material: Stainless steel Material Grade AISI 304/ EN 1.4301 (A2)

KEY POINTS

TEK® 3 self-drilling point provides industry-leading self-drilling performance in light-gauge mild steel structural framing system sections

Aggressive 60° thread angle and 1.8mm (14 TPI) thread pitch ensures maximum thread engagement is achieved

A2-70 (EN 1.4301 / AISI 304)stainlesssteel body and head provide ultimate corrosion protection that exceeds organic coating performance.

Fax: +44 (0)141 647 5100

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE/NOM. LGTH (mm)	ВОХ	CARTON	NOM. DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
BMHH5.5-25-3	5.5 x 25mm	200	2,000	5.5	FULL	1.2-4.0
BMHH5.5-38-3	5.5 x 38mm	200	2,000	5.5	FULL	1.2-4.0
BMHH5.5-50-3	5.5 x 50mm	100	1,000	5.5	FULL	1.2-4.0
BMHH5.5-65-3	5.5 x 65mm	100	1,000	5.5	FULL	1.2-4.0
BMHH5.5-80-3	5.5 x 80mm	100	1,000	5.5	FULL	1.2-4.0
BMHH5.5-100-3	5.5 x 100mm	100	1,000	5.5	75	1.2-4.0

DATASHEET	ENGINEERING SPECS

A2 Bi-metal Standard Tek **Unwashered Hex Head Tek 3** For 1.2mm - 4.0mm Steel

RAINSCREENING FACADES BUILDING ENVELOPE











KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accuratedrilling every time.

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/ EN 1.4301 (A2)) body and head.

A2 corrosion protection to ensure long-term fastener integrity.

Designed For -	Fastening in aluminium sheeting and panels
Head Style -	Hexagonal
Drive -	5/16" Hex Head
Thread Form -	Coarse thread (Tek 3)
Shank Material:	Stainless steel
Material Grade -	AISI 304
Additional Coating -	Electroplated zinc
Recommended drill speed:	1500 - 2500 RPM



PRODUCT RANGE/ USABILITY DATA

CODE	SIZE/NOM. LGTH (mm)	BOX	CARTON	NOM. DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)	
BMHH6.3-25-3	6.3 x 25mm	200	2,000	6.3	FULL	1.2-4.0	
BMHH6.3-38-3	6.3 x 38mm	200	2,000	6.3	FULL	1.2-4.0	
BMHH6.3-50-3	6.3 x 50mm	100	1,000	6.3	FULL	1.2-4.0	

ENGINEERING

DATASHEET	SPECS





TEK 5

TEK 3





A4 Grade Standard Tek (No Washer) **A4 Bi-Metal Tek Screw for Light/Heavy Steel**

Designed For -Fastening in aluminium sheeting and panels Head Style -Hexagonal Drive -5/16" hexagonal Thread Form -Twin, coarse thread (Tek 3) Material Grade A4 stainless

KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every time.

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 316/ EN 1.4401 (A4) body and head.

A4 Corrosion protection to ensure long-term fastener integrity.

A2 Bi-metal Standard Tek[®] Bonded Hex Washer Head Tek[®] 3 For 1.2mm - 4.0mm Steel

RAINSCREENING FACADES BUILDING ENVELOPE









KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every time.

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/ EN 1.4301 (A2)) body and head.

A2 provides corrosion protection to ensure long-term fastener integrity.

Designed For -	Fastening in aluminium sheeting and panels
Head Style -	Hexagonal
Drive -	5/16" Hex Head
Thread Form -	Coarse thread (Tek 3)
Shank Material -	Stainless steel
Material Grade -	AISI 304/ EN 1.4301 (A2)

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE	DRILL POINT	BOX/ BAG	CARTON	
A4BMHH5.5-25-3	5.5 x 25mm	Tek 3	200	2,000	
A4BMHH5.5-32-3	5.5 x 32mm	Tek 3	200	2,000	
A4BMHH5.5-38-3	5.5 x 38mm	Tek 3	200	2,000	
A4BMHH5.5-50-3	5.5 x 50mm	Tek 3	100	2,000	
TEK 5					
A4BMHH5.5-38-5	5.5 x 38mm	Tek 5	100	2,000	
A4BMHH5.5-50-5	5.5 x 50mm	Tek 5	100	2,000	

DATASHEET	ENGINEERING SPECS

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE/NOM. LGTH (mm)	вох	CARTON	NOM. DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
BMBW5.5-25-3	5.5 x 25mm	200	2,000	5.5	FULL	1.2-4.0
BMBW5.5-38-3	5.5 x 38mm	200	2,000	5.5	FULL	1.2-4.0
BMBW5.5-50-3	5.5 x 50mm	100	1,000	5.5	FULL	1.2-4.0
BMBW5.5-75-3	5.5 x 75mm	100	1,000	5.5	60	1.2-4.0
BMBW5.5-100-3	5.5 x 100mm	100	1,000	5.5	75	1.2-4.0

DATASHEET	ENGINEERING SPECS







A4 Grade Standard Tek (With Washer) **A4 Bi-Metal Light Section**





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Designed For -Fastening various components to light section materials where the highest standards of corrosion resistance are required.

Head Style -Hex Head with washer

Drive -5/16" Hex Head

16mm Ø bonded EDPM Washer -A4 stainless

Thread Form Coarse thread (TEK 3)

Shank Material: Stainless steel

Material Grade -AISI 316/ EN 1.4401 (A4)

KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every time.

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 316/EN 1.4401 (A4) body and head.

A4 Corrosion protection to ensure long-term fastener integrity.

PRODUCT RANGE/ USABILITY DATA

LIGHT	SIZE/NOM. LGTH (mm)	вох	CARTON	NOM. DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
SECTION						
A4BM25-3	5.5 x 25 mm	200	2,400	5.5	FULL	1.2-3.5
A4BM38-3	5.5 x 38 mm	200	2,400	5.5	FULL	1.2-3.5
A4BM50-3	5.5 x 50 mm	100	2,400	5.5	FULL	1.2-3.5
A4BM75-3	5.5 x 75 mm	100	2,400	5.5	FULL	1.2-3.5

ENGINEERING DATASHEET **SPECS**



A2 Bi-metal Standard Tek **Unwashered Hex Head Tek 5** For 4mm - 12.5mm Steel

RAINSCREENING FACADES BUILDING ENVELOPE











KEY POINTS

High carbon,high performance drill point ensures superior drilling characteristics, giving accuratedrilling every time.

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/ EN 1.4301 (A2)) body and head.

A2 Corrosion protection to ensure long-term fastener integrity.

Designed For -	Fastening in aluminium sheeting and panels
Head Style -	Hexagonal
Drive -	5/16" Hex Head
Thread Form -	Coarse thread (Tek 5)
Shank Material:	Stainless steel
Material Grade -	AISI 304/ EN 1.4301 (A2)

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE/NOM. LGTH (mm)	BOX	CARTON	NOM. DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
BMHH5.5-38-5	5.5 x 38mm	200	2,000	5.5	FULL	4.0-12.5
BMHH5.5-50-5	5.5 x 50mm	100	1,000	5.5	FULL	4.0-12.5
BMHH5.5-75-5	5.5 x 75mm	100	1,000	5.5	FULL	4.0-12.5
BMHH5.5-100-5	5.5 x 100mm	100	1,000	5.5	FULL	4.0-12.5

DATASHEET	ENGINEERING SPECS

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A2 Bi-metal Standard Tek[®] Bonded Hex Washer Head Tek[®] 5 For 4mm - 12.5mm Steel









KEY POINTS

High carbon,high performancedrill point ensures superior drilling characteristics, giving accurate drilling every time.

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/ EN 1.4301 (A2)) body and head.

A2 Corrosion protection to ensure long-term fastener integrity.

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE/NOM. LGTH (mm)	вох	CARTON	NOM. DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
BMBW5.5-38-5	5.5 x 38mm	200	2,000	5.5	FULL	4.0-12.5
BMBW5.5-50-5	5.5 x 50mm	200	2,000	5.5	FULL	4.0-12.5
BMBW5.5-65-5	5.5 x 65mm	100	1,000	5.5	FULL	4.0-12.5
BMBW5.5-75-5	5.5 x 75mm	100	1,000	5.5	FULL	4.0-12.5
BMBW5.5-100-5	5.5 x 100mm	100	1,000	5.5	75	4.0-12.5

DATASHEET	ENGINEERING SPECS

(With Washer) **A4 Bi-Metal Heavy Section**

RAINSCREENING FACADES BUILDING ENVELOPE















A4 Grade Standard Tek

KEY POINTS High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every time.

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 316/EN 1.4401 (A4) body and head.

A4 Corrosion protection to ensure long-term fastener integrity.

Designed For -	Fastening various com- ponents to light section materials where the highest standards of corrosion resistance are required.
Head Style -	Hex Head with washer
Drive -	5/16" Hex Head
Washer -	16mm Ø bonded EDPM A4 stainless
Thread Form -	Fine thread (TEK5)
Shank Material:	Stainless steel
Material Grade -	AISI 316/ EN 1.4401 (A4)
	1

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE/NOM. LGTH (mm)	ВОХ	CARTON	NOM. DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
HEAVY SECTION						
A4BM38-5	5.5 x 38 mm	200	2,400	5.5	FULL	4.0-12.5
A4RM50-5	5 5 x 38 mm	100	1 000	5.5	FULL	4 0-12 5

DATASHEET	ENGINEERING SPECS		









A4 SuperTEK[®] Marine[®] 7 Bi-Metal





SUPPLEMENTARY INFORMATION

Designed For -Fixing steel to steel where enhanced corrosion resistance is required

Head Style -5/16" hexagonal male socket

Thread Form -24 TPI (w/ V-fluting)

SuperTEK® 7 (Min. 4.0mm -Drill point -

Max. 18.0mm)

SAE C1022 (hardened) Material and grade carbon steel

> self-piercing tip brazed to AISI316 / EN 1.4401 / A4-50 stainless steel body and head

Additional Coating -5μm electrodeposited zinc

(w/ blue dichromate passivation)

Drill Speed -1500-2500 RPM

KEY POINTS

Bi-Metal[™] construction synergises the selfdrilling performance of a SAE C1018 carbon steel self-drilling point with the exceptional corrosion resistance of an AISI 316 austenitic stainless steel body and head.

5/16" (8.0mm AF) hexagonal (male) socket head allows rapid installation using standard non-impacting screwdrivers and non-impact drive bits.

A4-50 (EN 1.4401 / AISI 316) stainless steel body and head provide ultimate corrosion protection that exceeds organic coating performance.

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE	BOX/ BAG	CARTON	
BMTSHW5.5-55-7	5.5 x 55.0mm	100	1,400	

ENGINEERING DATASHEET **SPECS**

A4 SuperTEK® Marine® 8 Bi-Metal

BUILDING ENVELOPE

RAINSCREENING









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FACADES





KEY POINTS

Bi-Metal™ construction synergises the selfdrilling performance of a SAE C1018 carbon steel self-drilling point with the exceptional corrosion resistance of an AISI 316 austenitic stainless steel body and head.

5/16" (8.0mm AF) hexagonal (male) socket head allows rapid installation using standard non-impacting screwdrivers and drive bits.

A4-50 (EN 1.4401/ AISI 316) stainless steel body and head provide ultimate corrosion protection that exceeds organic coating performance.

Designed For -Fixing steel to steel where enhanced corrosion resistance is required

Head Style -5/16" hexagonal male socket

Thread Form -14 TPI (w/ V-fluting)

Drill point -SuperTEK® 8 (Min. 4.0mm -Max. 22.0mm)

SAE C1018 (hardened) carbon Material and grade steel self-drilling tip brazed to AISI 316/ EN 1.4401/ A4-50 stainless steel body and head

Additional Coating 5μm electrodeposited zinc (w/ blue dichromate passivation)

1500-2500 RPM Drill Speed -

PRODUCT RANGE/ USABILITY DATA

CODE SIZE BOX/BAG **CARTON**

BMTSHW6.3-60-8 1.000 6.3 x 60 mm 100









A2 Bi-metal Timber Tek For 1.2mm - 4.0mm Steel







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A.

Designed For -Fastening when stainless steel product is required, e.g. in aluminium sheeting and panels

Head Style -Countersunk

Drive -Phillips No. 2, Phillips No. 3

Thread Form -Coarse thread (Tek 3)

AISI 304/ EN 1.4301 Material Grade (A2) or AISI 316/ EN 1.4401 (A4)

KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every time.

Bi-metal fasteners have welded, hardened carbon steel drill point married to a 304/Euro A2 grade stainless steel shank.

A2 Corrosion protection to ensure long-term fastener integrity.

PRODUCT RANGE/ USABILITY DATA

1,500 - 2,500 RPM

CODE	SIZE	BOX/ BAG	CARTON
BMWD4.8-38-3	4.8 x 38mm	200	4,800
BMWD5.5-50-3	5.5 x 50mm	100	1,000
BMWD5.5-62-3	5.5 x 62mm	100	1,000
BMWD5.5-80-3	5.5 x 80mm	100	1,400
BMWD5.5-100-3	5.5 x 100mm	100	1,000
BMWD5.5-120-3	5.5 x 120mm	100	1,000

ENGINEERING DATASHEET



A4 Bi-metal Timber Tek For 1.2mm - 4.0mm Steel

RAINSCREENING FACADES BUILDING ENVELOPE











KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every time.

Bi-metal fasteners have welded, hardened carbon steel drill point married to a 304/Euro A4 grade stainless steel shank.

A4 Corrosion protection to ensure long-term fastener integrity. Fastening when stainless steel product is required, e.g. in aluminium sheeting and panels

Head Style -Countersunk

Drive -Torx® 25

Designed For -

Thread Form -Coarse thread (Tek 3)

AISI 304/ EN 1.4301 Material Grade -(A2) or AISI 316/EN 1.4401 (A4) 1,500 - 2,500 RPM



PRODUCT RANGE/ USABILITY DATA

CODE	SIZE	BOX/ BAG	CARTON
A4WD4.8-38-3	4.8 x 38mm	100	4,800
A4WD5.5-62-3	5.5 x 62mm	100	1,000

DATASHEET



www.evolutionfasteners.co.uk sales@evolutionfasteners.co.uk Tel: +44 (0)141 647 7100 Fax: +44 (0)141 647 5100

A2 Bi-metal Timber Tek For 4mm - 12.5mm Steel











SUPPLEMENTARY INFORMATION

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Designed For -Fastening when stainless steel product is required, e.g. in aluminium sheeting and panels Countersunk

Phillips No. 3

Fine thread (Tek 5)

Head Style -

Drive -

Thread Form -

AISI 304/ EN 1.4301 Material Grade -(A2)

KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every time.

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/EN 1.4301 (A2)) body and head.

A2 Corrosion protection to ensure long-term fastener integrity.

PRODUCT RANGE/ USABILITY DATA

CODE SIZE BOX BAG	
BMWD5.5-65-5 5.5 x 65mm 100	1,000
BMWD5.5-85-5 5.5 x 85mm 100	1,000
BMWD5.5-110-5 5.5 x 110mm 100	1,000
BMWD5.5-135-5 5.5 x 135mm 100	1,000

DATASHEET	ENGINEERING SPECS

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FIREFAST

If you would like any

Department a call

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further

information,

or e-mail

120 MINUTES

FIREFAST FASTENERS

by Evolution®

Extensive range of fasteners offering **TWO-HOUR FIRE RESISTANCE** pursuant to BS EN 1364-1: 2015*

Products included:

- Insulation retention fasteners
- Composite panel and facade retention fasteners
- Drylining, partitioning and board fasteners
- Metal framing and structural framing system fasteners
- Masonry and concrete fasteners



When you need to sleep at night, specify Evolution® fasteners for **120 MINUTE FIRE RESISTANCE** and A1 FIRE CLASSIFICATION underpinned by an industry leading 60 YEAR WARRANTY*.

EVOLUTION® SAFE, SURE ENGINEERING. SAFE, SURE SPECIFICATION.

*Tested by an Independent UKAS accredited fire laboratory, reports and certificates available upon request

**Warranty period indicated is the maximum possible term. Warranty terms are determined upon application for Warranty and subject to the terms and conditions of our Warranty. Terms and conditions apply, enquire for more

please give our Technical (technical@evolutionfasteners.co.uk).

STRUCTURAL FRAMING **STANDING SEAM & HALTER SYSTEMS** STITCHING/LAPPING

A2 Bi-Metal Pancake Head **Self-Drilling Screw TEK 3**











SUPPLEMENTARY INFORMATION



when stainless steel Designed For product is required e.g. in aluminium sheeting and sections Head Style -Low Profile

Phillips 2 Drive -

Thread Form -Coarse (Tek 3)

500Hr EvoShield® Additional Coating -

Material Grade -AISI 304/ EN 1.4301



KEY POINTS

performance drill point

characteristics, giving

ensures superior drilling

Bi-metal fasteners have

a hardened carbon steel

drilling point (SAE C1022)

brazed to a stainless steel

body and head.

A2 Corrosion

protection to ensure

(AISI 304/ EN 1.4301 (A2))

long-term fastener integrity.

accurate drilling every time.

High carbon, high

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE/NOM. LGTH (mm)	ВОХ	CARTON	NOM. DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
BMTSPH5.5-19-3	5.5 x 19mm	200	2,000	5.5	FULL	MIN=1.2/ MAX=3.5
BMTSPH5.5-25-3	5.5 x 25mm	200	4,800	5.5	FULL	MIN=1.2/ MAX=3.5

DATASHEET	ENGINEERING SPECS

A2 Bi-Metal Pancake Head **Self-Drilling Screw TEK 5**

STRUCTURAL FRAMING STANDING SEAM & HALTER SYSTEMS STITCHING/LAPPING











KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every time.

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/ EN 1.4301 (A2)) body and head.

A2 Corrosion protection to ensure long-term fastener integrity.

FIREFAST

Designed For -	product is req e.g. in alumini	uired um
Head Style -	Low Profile	
Drive -	Phillips 2	
Thread Form -	Fine thread (T V-fluting).	ek 5) (w/
Additional Coating -	500Hr EvoShi	$eld^{ exttt{ ilde{R}}}$
Material Grade -	AISI 304/ EN (A2)	1.4301
	Head Style - Drive - Thread Form - Additional Coating -	product is req e.g. in alumini sheeting and s Head Style - Low Profile Drive - Phillips 2 Thread Form - Fine thread (T V-fluting). Additional Coating - 500Hr EvoShi Material Grade - AISI 304/ EN



PRODUCT RANGE/ USABILITY DATA

CODE	SIZE/NOM. LGTH (mm)	вох	CARTON	NOM. DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
BMTSLP5.5-38-5	5.5 x 38mm	200	2,000	5.5	FULL	MIN=4.0/ MAX=12.0

ENCINEEDING

DATASHEET	SPECS

STRUCTURAL FRAMING **STANDING SEAM & HALTER SYSTEMS** STITCHING/LAPPING









A2 Dome-Head Stitching Screws **Bi-Metal (Stainless Steel) TEK 2** (No Washer)







Designed For -Fixing components, brackets and misc. hardware to light gauge steel substrates where a low profile or anti-snag head is required

12mm ØD low profile Head Style -(3.18mm) domed head

Drive Type -Torx 25 female drive recess

Washer Type -N/A

Thread Form -

Coarse thread (Pitch = 1.8mm (approx.)

KEY POINTS

Reduced diameter drilling point ensures highest possible withdrawal resistance in thin gauge steel substrates.

Super hard (>55 HRC), super sharp drilling points ensure fastest possible drilling times and reduce "walking" of point on substrate surface.

Sharp tapping threads ensure lower torque requirements and mitigate against user wrist fatigue.

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/ EN 1.4301 (A2)) body and head.

PRODUCT RANGE/ USABILITY DATA

CODE W/O Washer TEK® 2 Range	SIZE/NOM. LGTH (mm)	вох	CARTON	WASHER DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
TEN 2 Kange						
A2DH5.5-25-2	5.5 x 25mm	200	2,000	12.0	FULL	0.8-2.5
A2DH5.5-50-2	5.5 x 50mm	200	2,000	12.0	FULL	0.8-2.5
A2DH5.5-60-2	5.5 x 60mm	100	2,000	12.0	FULL	0.8-2.5
A2DH5.5-80-2	5.5 x 80mm	100	2,000	12.0	FULL	0.8-2.5
A2DH5.5-100-2	5.5 x 100mm	100	1,000	12.0	FULL	0.8-2.5

DATASHEET



A2 Dome-Head Stitching Screws **Bi-Metal TEK 2** (With Washer)

STRUCTURAL FRAMING STANDING SEAM & HALTER SYSTEMS STITCHING/LAPPING













Designed For -Fixing components, brackets and misc. hardware to light gauge steel substrates Head Style -12mm ØD low profile (3.18mm) domed head Drive Type -Torx 25 female drive recess 12mm ØD Vulcanised Washer Type -**EPDM** with Stainless steel (AISI 304/EN 1.4301 (A2)) compression disc Thread Form -Coarse thread (Pitch = 1.8mm (approx.)





PRODUCT RANGE/ USABILITY DATA

CODE W/Washer TEK® 2 Range	SIZE/NOM. LGTH (mm)	вох	CARTON	WASHER DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
BMDH5.5-25-2	5.5 x 25mm	200	2,000	12.0	FULL	0.8-2.5
BMDH5.5-38-2	5.5 x 38mm	200	2,000	12.0	FULL	0.8-2.5
BMDH5.5-50-2	5.5 x 50mm	200	2,000	12.0	FULL	0.8-2.5
BMDH5.5-60-2	5.5 x 60mm	100	2,000	12.0	FULL	0.8-2.5

STRUCTURAL FRAMING **STANDING SEAM & HALTER SYSTEMS** STITCHING/LAPPING









A2 Dome-Head Stitching Screws **Bi-Metal TEK 5** (With Washer)











KEY POINTS

Reduced diameter drilling point ensures highest possible withdrawal resistance in thin gauge steel substrates.

Super hard (>55 HRC), super sharp drilling points ensure fastest possible drilling times and reduce "walking" of point on substrate surface.

Sharp tapping threads ensure lower torque requirements and mitigate against user wrist fatigue.

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/ EN 1.4301 (A2)) body and head.

PRODUCT RANGE/ USABILITY DATA

CODE SIZE/NOM. BOX CARTON WASHER THREAD DRILL CAP. LGTH (mm) DIA. LGTH. (mm) (mm) (mm)

W/Washer TEK® 5 Range

BMDH5.5-38-5 5.5 x 38mm 200 2,000 12.0 50.0 4.0-12.0

DATASHEET



A2 Bi-Metal Low Profile Dome **Head Screw** w/o Washer Tek 2/3

STRUCTURAL FRAMING STANDING SEAM & HALTER SYSTEMS STITCHING/LAPPING















KEY POINTS

Reduced diameter drilling point ensures highest possible withdrawal resistance in thin gauge steel substrates.

Super hard (>55 HRC), super sharp drilling points ensure fastest possible drilling times and reduce "walking" of point on substrate surface.

Sharp tapping threads ensure lower torque requirements and mitigate against user wrist fatigue

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/ EN 1.4301 (A2)) body and head.

Designed For -	Fixing to aluminium substrates
Head Style -	Dome head, low profile
Drive Bit -	Torx 25
Thread Form -	Single coarse thread
Drill point -	TEK 3





PRODUCT RANGE/ USABILITY DATA

Material and grade ·

CODE	SIZE	BOX/ BAG	CARTON	
BI-METAL				
A2SSDH6.3-25-2	6.3 x 25mm	200	2,000	
A2DH5.5-25-3	5.5 x 25mm	200	2,000	NFW
A2DH5.5-38-3	5.5 x 38mm	200	2,000	
A2DH5.5-50-3	5.5 x 50mm	100	2,000	PARTS

A2 stainless steel

DATASHEET



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A2 Bi-metal Stitching Tek Screws

A4 Self Tapping Screws

STRUCTURAL FRAMING STANDING SEAM & HALTER SYSTEMS STITCHING/LAPPING









BMTSHF









	Designe	ed For -	Stitching cladding panels and laps
	Head St	tyle -	5/16 hexagonal (male) socket w/ flange
1	Washer	-	With, or without,

16.0mm ØD EPDM washer

Additional Coating: Electroplated zinc

Material Grade -

AISI 304/ EN 1.4301 (A2)

KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/ EN 1.4301 (A2)) body and head

A2 Corrosion protection to ensure long-term fastener integrity

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PRODUCT RANGE/ USABILITY DATA

A2TSHF

CODE	SIZE/NOM. LGTH (mm)	ВОХ	CARTON	NOM. DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
Bi-Metal Stitching Screws						
BMTSFHR6.3-22.2	6.3x22mm	200	4,800	6.3	FULL	0.5-2.5
BMTSFHR6.3-50-2	6.3x50mm	100	4,800	6.3	FULL	0.5-2.5
A4						
A4SS6.3-22-2	6.3x22mm	200	4,800	6.3	FULL	0.5-2.5
Bi-Metal Halter-Fixing Screws						
BMTSHF6.3-38-2	6.3x38mm	200	4,800	6.3	FULL	0.5-2.5

DATASHEET



KEY POINTS

Stainless steel self-tapping

Coarse thread with thread pitch of 1.8mm



Designed For -	Fixing profiled and flat steel sheeting or bracketry to steel substrates in highly corrosive environments
Head Style -	10mm Hexagonal socket with washer compression flange
Drive -	3/8" (10mm) male hex
Thread Form -	Coarse thread with thread pitch of 1.8mm
Point type -	Modified Type F (ISO 1479: 2011), Type BT (BS 4174: 1972 and ASTM C1513-18)
Washer Type -	16mm OD Washer com- prising 2mm thick vulcan- ised EPDM seal and 1.6mm thick profiled stainless-steel compression disc (of same grading as screw)

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE	BOX/ BAG	CARTON	THREAD LGTH.	MAX OVERALL BUILD-UP	STEEL TAP LIMITS
A4ST6.3-32	6.3 x 32.0 mm	200	1,600	FULL	1.5-27.0mm	1.5-15.0mm
A4ST6.3-50	6.3 x 50.0 mm	200	1,600	FULL	1.5-45.0mm	1.5-15.0mm
A4ST6.3-75	6.3 x 75.0 mm	100	800	50.0	1.5-70.0mm	1.5-15.0mm
A4ST6.3-100	6.3 x 100.0 mm	100	800	50.0	1.5-95.0mm	1.5-15.0mm

DATASHEET



STRUCTURAL FRAMING **STANDING SEAM & HALTER SYSTEMS**

A2 Stainless Steel Dome **Head Screw**

STITCHING/LAPPING



SUPPLEMENTARY
INFORMATION











Designed For -Fixing to aluminium substrates

Head Style -Dome head, low profile

Drive Bit -Torx 25

Thread Form -Single coarse thread

TEK 3 Drill point -

Material and grade -

A2 stainless steel

PRODUCT RANGE/ USABILITY DATA

CODE SIZE **CARTON** BOX/ BAG

SSLP4.8-19-3 4.8 x 19mm 200 2,000

NEW **PART**

DATASHEET



A2 Composite Panel 1.2mm - 4.0mm Steel Thickness

COMPOSITE SANDWICH PANELS IN ROOFING WALLS/CLADDING













KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every time

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/ EN 1.4301 (A2) or AISI 316/ EN 1.4401 (A4)) body and head

A2 Corrosion protection to ensure long-term fastener integrity

Designed For -	Use in brick-tie channel systems and for fastening aluminium sheeting an panels
Head Style -	Hexagonal
Drive -	5/16" hexagonal
Washer -	16mm and 19mm Ø bonded EPDM
Thread Form -	Coarse thread
Additional Coating:	Electroplated zinc
Material Grade -	AISI 304/ EN 1.4301 (A2) or AISI 316/ EN 1.4401 (A4)

PRODUCT RANGE/ USABILITY DATA

	CODE	SIZE	BOX/ BAG	CARTON	WASHER SIZE
	BMTSBWHT5.5-80-3	5.5 x 80mm	100	1,000	16mm
	BMTSBWHT5.5-105-3	5.5 x 105mm	100	1,000	16mm
	BMTSBWHT5.5-115-3	5.5 x115mm	100	1,000	16mm
ľ	BMTSBWHT5.5-135-3	5.5 x 135mm	100	1,000	16mm
	BMTSBWHT5.5-150-3	5.5 x 150mm	100	1,000	16mm
	BMTSBWHT5.5-165-3	5.5 x 165mm	100	1,000	16mm
	BMTSBWHT16-5.5-185-3	5.5 x 185mm	50	500	16mm
	BMTSBWHT5.5-185-3	5.5 x 185mm	50	500	19mm
	BMTSBWHT5.5-235-3	5.5 x 235mm	50	500	19mm
	BMTSBWHT5.5-275-3	5.5 x 275mm	50	500	19mm

ENGINEERING DATASHEET SPECS

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PART

NEW

COMPOSITE SANDWICH PANELS IN ROOFING WALLS/CLADDING







A2 Composite Panel 1.2mm - 4.0mm Steel Thickness (12mm washer)

KEY POINTS

performance drill point

ensures superior drilling

Bi-metal fasteners have

a hardened carbon steel

drilling point (SAE C1022)

brazed to a stainless steel

(AISI 304/ EN 1.4301 (A2)

body and head

A2 Corrosion

protection to ensure long-term fastener integrity

channel to insulation.

NEW

PARTS

or AISI 316/ EN 1.4401 (A2)

accurate drilling every time

characteristics, giving

High carbon, high

Designed For -Use in brick-tie channel systems.

Head Style -Hexagonal

Drive -5/16" hexagonal

12mm Ø bonded EPDM Washer -

Thread Form -Coarse thread

Electroplated zinc **Additional Coating:**

Material Grade -AISI 304/ EN 1.4301 (A2) or AISI 316/EN 1.4401 (A4)

Ideal for fastening brick-tie

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE	BOX/BAG	CARTON	WASHER SIZE
BMHT12-5.5-105-3	5.5 x 105mm	100	1,000	12mm
BMHT12-5.5-135-3	5.5 x 135mm	100	1,000	12mm
BMHT12-5.5-150-3	5.5 x 150mm	100	1,000	12mm
BMHT12-5.5-185-3	5.5 x 185mm	100	1,000	12mm

WITHOUT WASHER

A2BMHT5.5-125-3	5.5 x 125mm	100	1,000	N/A
A2BMHT-5.5-135-3	5.5x135mm	100	1,000	N/A
A2BMHT-5.5-150-3	5.5x150mm	100	1,000	N/A
A2BMHT-5.5-185-3	5.5x185mm	100	1,000	N/A

ENGINEERING DATASHEET **SPECS**



A4 Bi-Metal Composite **Panel Fastener** 1.2mm - 4.0mm Steel Thickness

COMPOSITE SANDWICH PANELS IN ROOFING WALLS/CLADDING











KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every time

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 316/ EN 1.4401 (A4)) body and head,

A4 Corrosion protection to ensure long-term fastener integrity

Designed For -	Fastening to aluminium sheeting and panels
Head Style -	Hexagonal
Drive -	5/16" hexagonal
Thread Form -	Twin, high thread
Material Grade -	A4 stainless steel
Drill Point -	Tek 3
Washer -	16mmø bonded EPDM



PRODUCT RANGE/ USABILITY DATA

CODE	SIZE	BOX/ BAG	CARTON	WASHER SIZE
A4BMHT105-3	5.5 x 105mm	100	1,000	16mm
A4BMHT135-3	5.5 x 135mm	100	1,000	16mm
A4BMHT150-3	5.5 x 150mm	100	1,000	16mm
A4BMHT185-3	5.5 x 185mm	100	1,000	19mm

DATASHEET



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COMPOSITE SANDWICH PANELS IN ROOFING WALLS/CLADDING







A2 Heavy Section Bi-Metal **Composite Panel Fasteners** 4.0mm - 12.5mm Steel Thickness





P

Designed For -Fastening composite panels to heavy steel section Head Style -Hexagonal

Orive -	5/16" hexagona

Thread Form -	Fine Thread / Coarse
	Buttress End Thread

Material Grade -	AISI 304/ EN 1.4301
	(A2)

Drill Point -Tek 5

16mm Ø bonded EPDM Washer or 19mm Ø bonded

EPDM

KEY POINTS

Carbon steel, high performance drill point ensures superior drilling characteristics giving accurate drilling every time

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 304/ EN 1.4301 (A2) body and head

A2 Corrosion protection to esure long-term fastener integrity

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE/NOM. LGTH (mm)	вох	CARTON	WASHER DIA. (mm)	INSULATION CAP. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)
BMTSBWHT5.5-105-5	5.5 x 105mm	100	1,000	16mm	50.0-70.0	75.0	4.0-12.5
BMTSBWHT5.5-125-5	5.5 x 125mm	100	1,000	16mm	70.0-90.0	75.0	4.0-12.5
BMTSBWHT5.5-150-5	5.5 x 150mm	100	1,000	19mm	80.0-115.0	75.0	4.0-12.5
BMTSBWHT5.5-185-5	5.5 x 185mm	50	500	19mm	120.0-150.0	75.0	4.0-12.5
BMTSBWHT5.5-245-5	5.5 x 245mm	50	500	19mm	170.0-220.0	75.0	4.0-12.5

DATASHEET	ENGINEERING SPECS

A2 Stainless Fibre Cement **Board (BAZ) Screws** A2 stainless steel dome head

CA **C**E EN 14592





COMPOSITE SANDWICH

PANELS IN ROOFING

WALLS/CLADDING





KEY POINTS

Innovative gash point allows for easy driving through profiled fibrous sheets, as well as CEMSix®/ EuroSix® Big Six® fibre cement roofing sheets,

A2 stainless steel construction permits excellent corrosion resistance in C1, C2, C3 and C4 corrosion environments.

Designed For -Fixing sinusoidal profiled fibrous cement sheets to timber sub-

Head Style -

strates

5/16" hexagonal male socket

Thread Form -Proprietary coarse thread for timber substrates

Drill point -Type 17 (Gash point)

Material and AISI 304/ EN 1.4301/ A2-70 stainless steel

Washer -BAZ type EPDM sealing washer

PRODUCT RANGE/ USABILITY DATA

CODE SIZE/NOM.LGTH (mm)		вох	CARTON	WASHER DIA. (mm)	THREAD LGTH. (mm)	DRILL CAP. (mm)	
A2SSDH6.3-130-GP	6.3 x 130.0mm	50	400	BAZ	75.0	TIMBER	

DATASHEET

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FLAT ROOFING AND ETICS SYSTEMS

A4 Self-Drilling Insulation Screws - Stainless Steel















42





Fixing insulation to light gauge steel or timber
substrates.
Also suitable where dissimilar
metals are being used or
superior corrosion resistance is
required

Philips No. 2 Head Style -

Thread Form Coarse thread (Pitch = 1.8mm (aprox.)

> SAE C1022 Carbon Steel -Drilling point AISI 316/ EN 1.4401 (A4) Stainless Steel - shank and head

Additional Coating -

Material

Grade -

 $5\mu m$ electroplated Zinc.

Steel drilling capacity 0.7-2.0 Recommended Drill Speed -1,500 - 2,500 RPM z

KEY POINTS

High carbon, high performance drill point ensures superior drilling characteristics, giving accurate drilling every time,

Bi-metal fasteners have a hardened carbon steel drilling point (SAE C1022) brazed to a stainless steel (AISI 316/ EN 1.4401 (A4)) body and head,

A4 Corrosion protection to ensure long-term fastener integrity.



PRODUCT RANGE/ USABILITY DATA

CODE	SIZE	вох	CARTON
A4IS45	4.8 x 45mm	100	3,200
A4IS60	4.8 x 60mm	100	3,200
A4IS80	4.8 x 80mm	100	3,200
A4IS100	4.8 x 100mm	100	2,000
A4IS120	4.8 x 120mm	100	2,000
A4IS140	4.8 x 140mm	100	1,600
A4IS160	4.8 x 160mm	100	800
A4IS180	4.8 x 180mm	100	800
A4IS200	4.8 x 200mm	100	800
A4IS240	4.8 x 240mm	100	800

ENGINEERING DATASHEET SPECS



FIREFAST

A2 Insulation Anchors

Galvanised Insulation Anchors / Stainless Steel Insulation Anchors

FLAT ROOFING AND ETICS SYSTEMS









R



Designed For:

All steel anchor to satisfy fire resistance requirements and building regulations (inc. the Building (Amendment) Regulations 2018)

KEY POINTS

Ideal for fixing either rigid foam insulation, extruded insulation or mineral wool insulation to concrete, block or brick substrates

Large diameter head provides resistance to insulation pull-over

Easy hammer-in installation

CODE

A2GIA110

A2GIA140

A2GIA170

A2PIW80

PRODUCT RANGE/ USABILITY DATA

BOX

50

50

50

100

CARTON

250

250

250

1,200

SIZE

110mm

140mm

170mm

80mm

Fixing rigid insulation boards and mineral wool insulation to blockwork, brickwork or concrete substrates in C1 and C2 internal corrosion environments

Head Style: 40mm ØD compression disk

Material Grade: SAE 1080 spring steel (non-hardened)/ AISI 304 /

> EN 1.4301/ A2-70 stainless steel

Additional AISI 304/ EN 1.4301/ Coating: A2-70 stainless steel

> HEAD DIA.

> > (mm)

40.0

40.0

40.0

NEW

Fire A1 (pursuant to EN Classification: 13501-1)

NOM.

DIA.

(mm)

8.0

8.0

8.0

MIN

EMB.

(mm)

50.0

50.0

50.0







MAX.INS

THCKS.

(mm)

60

90

120

MIN.PIL.

HOLE.

DPTH

(mm)

60.0

60.0

60.0

DATASHEET



A2GIA A2PIW

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FLAT ROOFING AND ETICS SYSTEMS

A2 Stress Plates

Stainless Steel





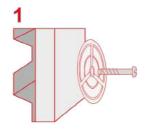




Designed Spreading the loading when For: fixing membrane, insulation and single ply materials in roofing

applications, preventing the material being fastened from pulling over the head of the fastener.

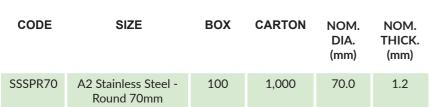
SETTING INSTRUCTIONS

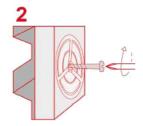


STAINLESS STEEL

For Stress Plates

PRODUCT RANGE/ USABILITY DATA







DATASHEET





FIXING TO MASONRY AND CONCRETE SUBSTRATES

A4 Grade Bi-Metal **Masonry Screws**













Designed For: Fixing timber battens, trunking, track and general components into concrete, masonry and timber Head Style: 5/16" hexagonal head Drill point: Type 17 Bi-Metal Shank Material: AISI 316/ A4 Material Grade:



KEY POINTS

Carbon steel point and lead thread ensures superior tapping characteristics giving consistent fastening every time

Bi-metal fasteners have a hardened carbon steel drill point married to a 316/ Euro A4 grade stainless steel shank and head

Aggressive threadform design ensures consistent tapping and holding power

Fast and simple installation

Non-expansion fixing allows fixing closer to edge of substrate

Euro A4 grade stainless washers also available

PRODUCT RANGE/ USABILITY DATA

MINIMUM PILOT HOLE DEPTH - 45.0mm

PILOT HOLE DIAMETER -5.5mm

DATASHEET

CODE	SIZE	BOX QUANTITY	CARTON	MIN EMBED. DEPTH	MAX EMBED. DEPTH	FIXTURE/BUILD- UP THICKNESS
A4HH6.3-32-GP	6.3mm x 32mm	100	2,400	25.0mm	32.0mm	0.0 - 5.0
A4HH6.3-45-GP	6.3mm x 45mm	100	2,400	25.0mm	35.0mm	5.0 - 15.0
A4HH6.3-57-GP	6.3mm x 57mm	100	2,400	25.0mm	45.0mm	15.0 - 27.0
A4HH6.3-70-GP	6.3mm x 70mm	100	1,000	25.0mm	45.0mm	25.0 - 40.0
A4HH6.3-82-GP	6.3mm x 82mm	100	1,000	25.0mm	45.0mm	40.0 - 50.0
A4HH6.3-100-GP	6.3mm x 100mm	100	1,000	25.0mm	45.0mm	50.0 - 70.0
A4HH6.3-125-GP	6.3mm x 125mm	100	1,000	25.0mm	45.0mm	75.0 - 100.0
A4HH6.3-140-GP	6.3mm x 140mm	100	1,000	25.0mm	45.0mm	80.0 - 105.0
A4HH6.3-180-GP	6.3mm x 180mm	100	1,000	25.0mm	45.0mm	120.0 - 145.0
A4HH6.3-200-GP	6.3mm x 200mm	100	1,00	25.0mm	45.0mm	140.0 - 165.0
A4HH6.3-250-GP	6.3mm x 250mm	100	1,000	25.0mm	45.0mm	185.0 - 210.0

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COMING 2022

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A4 Masonry CSK Screws

KEY POINTS

Non-expansion fastener type

makes this product ideal for

Aggressive 60° thread angle

and hi-lo proprietary thread

thread engagement is achieved

Aggressive threadform design

ensures consistent tapping and

form ensures maximum

in concreteand masonry

fixing close to substrate

edges.

substrates.

holding power

R



FIXING TO MASONRY





AND CONCRETE SUBSTRATES



trunking, track and general components into concrete, masonry and

Fixing timber battens,

timber

Head Style: Countersunk

Drill point: Type 17

Shank Material: Stainless steel

Material Grade: AISI 316/ A4

Fast and simple installation

90° Countersunk head (with Phillips No. 3 female recess) allows for rapid and stable installation using standard non-impacting screwdrivers and non-impact drive bits.



FIREFAST

Designed For:

PILOT HOLE DIAMETER -5.5mm MINIMUM PILOT HOLE DEPTH - 45.0mm

PRODUCT RANGE/ USABILITY DATA

CODE	SIZE	BOX QUANTITY	CARTON	MIN EMBED. DEPTH	MAX EMBED. DEPTH	BUILD-UP THICKNESS
A4CSK6.3-45-GP	6.3mm x 45mm	100	1,000	25.0mm	35.0mm	0.0 - 10.0
A4CSK6.3-57-GP	6.3mm x 57mm	100	1,000	25.0mm	45.0mm	0.0 - 27.0
A4CSK6.3-70-GP	6.3mm x 70mm	100	1,000	25.0mm	45.0mm	30.0 - 45.0
A4CSK6.3-82-GP	6.3mm x 82mm	100	1,000	25.0mm	45.0mm	45.0 - 57.0
A4CSK6.3-100-GP	6.3mm x 100mm	100	1,000	25.0mm	45.0mm	55.0 - 75.0

COMING IN 2022

DATASHEET



Non Magnetic 5/16" (8mm) Hex Nut Driver











Suitable for driving Designed For hexagon headed bolts, screws and Additional Stainless Steel Coating -Material Grade AISI 304/ EN 1.4301 (A2)

KEY POINTS

Spring clip socket holder retains screw/fixing firmly in place for ease of use

Used for the driving of non-ferrous fasteners, without attracting swarf and waste from job

PRODUCT RANGE

CODE

SES5/16

SIZE

BOX

1

5/16" x 45mm

> **FOR USE WITH OUR STAINLESS STEEL FASTENERS**

A2 Self-drilling Board Screw

GYPSUM AND CEMENTITIOUS BOARDS LIGHT STEEL PARTITIONS TIMBER FRAMES













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KEY POINTS

Countersunk nibs will act to lessen reaction stresses in the substrate material

Countersunk nibs ensure flush finish even in very dense board environments

High grade, medium carbon steel (C1022)

Super strong neck eliminates head snap

Self-drilling, hi-lo thread for use in track from 0.8 to 2.5mm

Designed For: Fixing cementitious and other dense boards to timber and metal substrates Head Style: Double countersunk with nibs Recess type: Phillips No. 2 Thread Type: Evolution Universal Thread Carbon steel Material Grade: A2 / Carbon Steel/ Bi-metal Length -		
nibs Recess type: Phillips No. 2 Thread Type: Evolution Universal Thread Carbon steel Material Grade: A2 / Carbon Steel/ Bi-meta	Designed For:	other dense boards to timber and metal
Thread Type: Evolution Universal Thread Carbon steel Material Grade: A2 / Carbon Steel / Bi-meta Effective Thread Fully Threaded	Head Style:	
Carbon steel Material Grade: A2 / Carbon Steel/ Bi-meta Effective Thread Fully Threaded	Recess type:	Phillips No. 2
Effective Thread Fully Threaded	Thread Type:	
i any imaga	Material Grade:	A2 / Carbon Steel/ Bi-met
		Fully Threaded



PRODUCT RANGE

CODE	SIZE	ВОХ	BI-METAL	CARTON
BMDW4832	4.8 x 32 mm	200	✓	4,800
BMDW4842	4.8 x 42 mm	200	✓	4,800
BMDW4850	4.8 x 50 mm	200	✓	4,800
BMDW4870	4.8 x 70 mm	200	✓	4,800

DATASHEET











Screws A4 grade Stainless Steel

Designed For: Universal fixing to wood,

chipboard, MDF, plastics and composites where a stainless steel version is required Head Style -Double countersunk with nibs Shank material -Stainless steel

AISI316 (A4)

PRODUCT RANGE

Material grade -

CODE	SIZE	BOX	CARTON
A4WS4040	4.0 x 40mm	200	6,400
A4WS4050	4.0 x 50mm	200	6,400
A4WS4070	4.0 x 70mm	200	4,800
A4WS5040	5.0 x 40mm	200	4,800
A4WS5050	5.0 x 50mm	200	4,800
A4WS5060	5.0 x 60mm	200	3,200
A4WS5070	5.0 x 70mm	200	3,200
A4WS5090	5.0 x 90mm	200	3,200
A4WS50100	5.0 x 100mm	100	2,400
A4WS60100	6.0 x 100mm	100	2,400
A4WS60120	6.0 x 120mm	100	1,600

DATASHEET



KEY POINTS

A4 WoodMaster® Super Cutter

Double countersunk head, improves neck strength reducing head shearing in high torque applications

Nibs, enables smooth self-countersinking in both timber and sheet material applications.

The nibs cut the wood surface, trimming from the edge of the drilled hole and screw is driven home flush to the wood surface every time

The helically fluted milling thread clears drilling debris and reduces driving torque

High quality aggressive threadform improves penetration and reduces driving torque

TECHNICAL DRAWINGS



A2 WoodMaster® Super Cutter Screws **A2 grade Stainless Steel**













KEY POINTS

Double countersunk head, improves neck strength reducing head shearing in high torque applications

Nibs, enables smooth self-countersinking in both timber and sheet material applications.

The nibs cut the wood surface, trimming from the edge of the drilled hole and screw is driven home flush to the wood surface every time

The helically fluted milling thread clears drilling debris and reduces driving torque

High quality aggressive threadform improves penetration and reduces driving torque

NEW

sales@evolutionfasteners.co.uk

Universal fixing to wood, chipboard, MDF, plastics and composites where a stainless steel version is required Double countersunk

Head Style with nibs

Shank material -Stainless steel

> AISI 304/ EN 1.4301 (A2)

> > BOX

CARTON



Material grade -

Designed For:

PRODUCT RANGE

CODE

A2WS4040	4.0 x 40mm	200	6,400
A2WS4050	4.0 x 50mm	200	6,400
A2WS4070	4.0 x 70mm	200	4,800
A2WS5040	5.0 x 40mm	200	4,800
A2WS5050	5.0 x 50mm	200	4,800
A2WS5060	5.0 x 60mm	200	3,200
A2WS5070	5.0 x 70mm	200	3,200
A2WS5090	5.0 x 90mm	200	3,200
A2WS50100	5.0 x 100mm	100	2,400
A2WS6080	6.0 x80mm	200	2,400
A2WS60100	6.0 x 100mm	100	2,400
A2WS60120	6.0 x 120mm	100	1,600

SIZE

A4 WoodMaster[®] Decking Screws **Bi-metal**











Designed For:	Fixing Timber Decking And Fencing
Head Style -	Countersunk with nibs
Shank material -	Stainless Steel
Material grade -	A4 AISI

KEY POINTS

Flat head, c/w reaming nibs, gives a flush, clean, attractive countersink that locks the screw in tight

Deep coarse thread configuration ensures low-torque installation, with exceptional draw down, for maximum holding power

Stick-fit, square socket recess, reduces dropped or misaligned screws, providing fast, efficient fastening

Type 17 cutting point, grabs on contact, provides rapid advancement and means there is no need to pre-drill*

Delivers power tapping capability in all woods and new generation wood composites

PRODUCT RANGE

*Particularly dense woods may need pilot hole

CODE A4 Grade Stainless Steel	SIZE	вох	CARTON	DRIVE
DS-A4-50	4.2 x 50mm	200	6,000	Square
DS-A4-63	4.2 x 63mm	200	6,000	Square
DS-A4-75	4.2 x 75mm	200	3,200	Square

DATASHEET



evolution

QUALITY ASSURANCE AND LABORATORY **TESTING**

FOR MORE INFORMATION ON OUR **EXTENSIVE TESTING** CAPABILITIES OR IF YOU WISH TO RECIEVE FREE TRAINING AND CONTINUED PROFESSIONAL DEVELOPMENT. **PLEASE E-MAIL:**

technical@evolutionfasteners.co.uk

OUR MOST SOUGHT AFTER SERVICES

TENSILE, SHEAR, FATIGUE AND **DEFLECTION TESTING**

TORQUE TESTING

FAILURE ANALYSIS (hydrogen embrittlement, stress corrosion etc)

METALOGRAPHY (hardness - vickers/knoops/ rockwell, HAZ etc)

MICROSCOPY (light, metalographic etc)

CORROSION TESTING (neutral salt spray, cyclic corrosion etc)

CONTACT US:

T: +44 (0) 141 647 7100

E: sales@evolutionfasteners.co.uk



The Evolution Gold Standard

The Evolution Gold Standard is continuously maintained through rigorous batch testing in our UKAS accredited testing laboratory which utilises state-of-the-art equipment and is staffed with a team of Structural, Civil, Mechanical and Chemical Engineers.

CE MARKING



On the 1st of July 2013, European Regulation No. 305/2011 (commonly referred to as the Construction Products Regulations) came into full force. It completely repealed European Directive 89/106/ EEC (commonly referred to as the Construction Products Directive). Unlike the Directive, the Regulation will be legally mandated across all Member States of the European Union.

There are legal requirements placed upon Manufacturers, Importers and Distributors of construction products.

Most notably is the requirement to CE mark products.

CE Marking is only required on a product which falls within the scope of a Harmonised European Standard (EN). A list of such standards is maintained on the EU-LEX (the European Commissions' website) and in the OJEU (Official Journal of the European Union).

Where there is such a harmonised standard, the product must undergo both ITT (Initial Type Testing) and FPC (Factory Production Control); which can take the form of an audited Quality Management System (such as ISO 9001: 2009) so long as it takes into consideration manufacturing, quality and technical considerations unique to the product being CE marked.

The steps and requirements for ITT and FPC are outlined in the EN which covers the product.

As such, the requirements change for every individual product.

Other products that do not require mandatory CE marking under an EN may still be adorned with the CE mark. This route is by ETA (European Technical Assessment), which can be derived by testing and documentation to either an ETAG (European Technical Assessment Guideline) or CUAP (Common Understanding of Assessment Procedure). In either case, the testing must be performed by an accredited laboratory and the documentation must be drawn up and ratified by EOTA (European Organisation for Technical Approvals) via a Notified Body.

Whether a product is being CE marked by an EN or ETA, the end document which allows the CE mark to be adorned is known as the DoP (Declaration of Performance). This document details critical compliance, conformity and performance information and is the manufacturers' own legal declaration document.

From 01st January 2021 as a result of Brexit, products sold in the United Kingdom are further required to bear the UKCA and UKNI marks. This has no effect on the marking of our products as they will bear all required markings concurrently and separate Declarations of Performance are available to download from the "Downloads" section of our website: www.evolutionfasteners.co.uk.

TERMS AND CONDITIONS OF SALE

(a) All orders placed with Evolution Fasteners UK Limited ('the Company') by Company's customer ('the Buyer') for the sale and the purchase of goods ('the ods') are subject to the terms and conditions set out below which shall constitute contract between the Company and the Buyer (the Contract'). No modification variations to these terms and conditions and no other terms and conditions shall do reflective unless expressly accepted in writing by a director of the Company Any subsequent orders placed with the Company shall be deemed to be placed point to these terms and conditions unless expressly acreed otherwise in writing

QUOTATIONS

- 4. Unless otherwise stated all prices are exclusive of V.A.T.
- 5. The Company shall be entitled from time to time to vary list price or list prices

7. Failure by the Buyer to pay for any goods on the due date shall entitle the

npany: to cancel the balance (if any) of the contract under which the Buyer has failed to for the goods and to recover from the Buyer damages for any loss suffered by the

ACCOUNTS

COLLECTION AND DELIVERY

9. Where the Company agrees to deliver any goods to the Buyer:

(a) The Buyer shall pay the Company's delivery charges therefore at the rate or rates prevailing at the date of acceptance of the order by the Company or at such other rate or rates as may be agreed between the Company and the Buyer prior to the date of acceptance of the order by the Company.
(b) Delivery of the goods shall be made to such place or places as agreed between

10. (a) Any times stated for collection or delivery shall be a bona fide estimate only and whilst the Company will use all reasonable endeavours to meet any such times stated the Company shall not be liable for any delay howsover caused. (b) Where no times are stated for collection or delivery the Company will use all reasonable endeavours to make the goods available for collection or to deliver the goods (as the case may be) as soon as reasonably practicable. (c) The Company shall be entitled to stop collection by or to withhold delivery to the Buyer of any goods where at the time collection or delivery payment is due to the Company in respect of any goods supplied to the Buyer under any contract whatsoever.

DAMAGE OR LOSS IN TRANSIT

letilevery and commission and including an advised to the of delivery, and of delivery of the goods details are advised to the Company in writing (otherwise than on a consignment note or delivery document) with full particulars within (7 days) of the date of the Company's invoice in respect

SHORT DELIVERY

14. The Company shall at their option repair or replace any goods which are defective as to materials or workmanship provided that:

(a) where any alleged defect is discoverable on an inspection of the goods (whether or not the Buyer shall actually inspect the goods) notification of the alleged defect with full particulars thereof is received by the Company in writing within 7 days of the dato of collection or delivery of the goods and in any other case notification of the alleged defect is received by the Company in writing with full particulars thereof within 10 days of the date of collection or delivery of the goods, and (b) the Company is notified in writing with full particulars immediately upon discovery of the alleged defect and is afforded the opportunity of inspecting the goods at the premises of the Buyer or if so required by the Company the Buyer immediately returns the goods to the Company's premises carriage paid (but refundable insofar a the goods are repaired or replaced), and

agustment.

(d) The Company shall not be liable for transportation or installation charges, for expense of the Buyers for repairs or replacements or for damages for delay or loss of use or other indirect, incidental or consequential damage of any kind.

15. (a) As against a person dealing as a consumer as defined by Section 2(3) of the Consumer Rights Act 2015 the following provisions apply. The Company is under a lenal duty to supply a requirement of the property of the supply products that are in conformity with its obligations. The box held

Summary of the Buyer's key legal rights

This is a summary of the Buyer's key legal rights. These are subject to certain exceptions. For detailed information please visit the Citizens Advice website v xceptions. For detailed information please dviceguide.org.uk or call 03454 04 05 06

retund.

J Up to 6 months: if the Goods cannot be repaired or replaced, then the Buyer is entitled to a full refund, in most cases.

J Up to 6 years: if the Goods do not last a reasonable length of time the Buyer may be entitled to some money back.

FORCE MAJELIRE

19. (a) The Company shall not be responsible for any loss damage delay or nonperformance of any contract arising whether directly or indirectly from any cause
outside the control of the Company including (but without prejudice to the great
of the foregoing) any cause arising from or attributable to strike lock-out shortage
labour or materials governmental actival commotion for wars sabolage sto
food earthquade drought machaniery breakdown failure of plant collages of struc
voluntary or mandatory compliance with any direction request or order of any per
having or appearing to have authority whether for delence or other governmenta
national purposes inability to obtain raw materials equipment fuel power compo** transcartafied.**

or transportation. (b) In the event of any delay or non-performance of any contract arising whether directly or indirectly from any cause referred to in Condition 19(a) above the Comp shall be entitled to cancel any contract without payment to the Buyer in respect of loss or damage or otherwise.

20.1The risk in the Goods shall pass to the Buyer on completion of delive

20.2 Title to the Goods shall not pass to the Buyer until the earlier of:
(a) the Company receiving payment in full (in cash or cleared funds) for the Goods and any other goods that the Company has supplied to the Buyer, in which case the to the Goods shall pass at the time of payment of all such sums, and (b) the Buyer reselling the Goods, in which case title to the Goods shall pass to the Buyer at the time specified in clause 20.4.

20.3 Until title to the Goods has passed to the Buyer, the Buyer shall:
(a) store the Goods separately from all other goods held by the Buyer so that they remain readily identifiable as the Company's property;
(b) not remove, deface or obscure any identifying mark or packaging on or relating to the Goods;
(c) maintain the Goods in satisfactory condition and keep them insured against all

(e) give the Company such information relating to the Goods as the Company may require from time to time.

20.4 Subject to clause 20.5, the Buyer may resell or use the Goods in the ordinary course of its business (but not otherwise) before the Company receives payment for the Goods. However, if the Buyer reselfs the Goods before that time: (a) it does not septimized and not as the Company's agent; and (b) title to the Goods have the Company's agent; and with the Company's agent; and with the Company's the Buyer immediately before the time at which resals by the Buyer occurs.

20.5 If before title to the Goods passes to the Customer the Customer becomes subject to any of the events listed in clause 21, then, without limiting any other right or remedy the Company may have:

(a) the Buyer's right to resell the Goods or use them in the ordinary course of its

isiness ceases immediately; and) the Company may at any time: require the Buyer to deliver up all Goods in its possession that have not been

sold, or irrevocably incorporated into another product; and if the Buyer fails to do so promptly, enter any premises of the Buyer or of any third arty where the Goods are stored in order to recover them.

TERMINATION

21.2 Without limiting its other rights or remedies, the Company may suspend provision of the Goods under the Contract or any other contract between the Buyer and the Company if the Buyer becomes subject to any of the events listed in clause 21.1(a) to clause 21.1(a) or the Company reasonably believes that the Buyer is ab to become subject to any of them, or if the Buyer fails to pay any amount due unde this Contract on the due date for payment.

21.5 Termination of the Contract shall not affect any of the parties' rights and remedies that have accrued as at termination, including the right to claim dam respect of any breach of this Contract that existed at or before the date of term

GOVERNING LAW AND JURISDICTION

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